



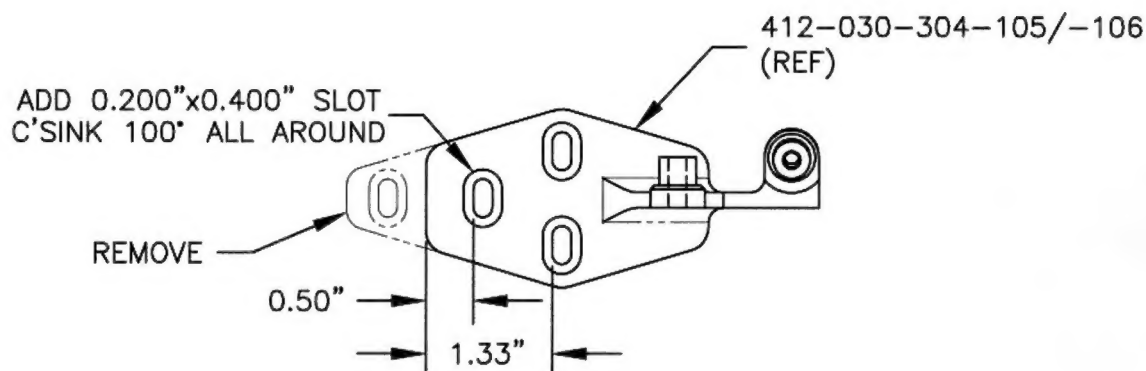
DESIGN #	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. DSI 9242	REV. A SHEET 1 OF 1
DATE 02.11.01		TITLE SPACEDOOR MODIFICATIONS	SCALE NTS
A	02.11.01	NEW ISSUE	

DART SERVICE INSTRUCTION

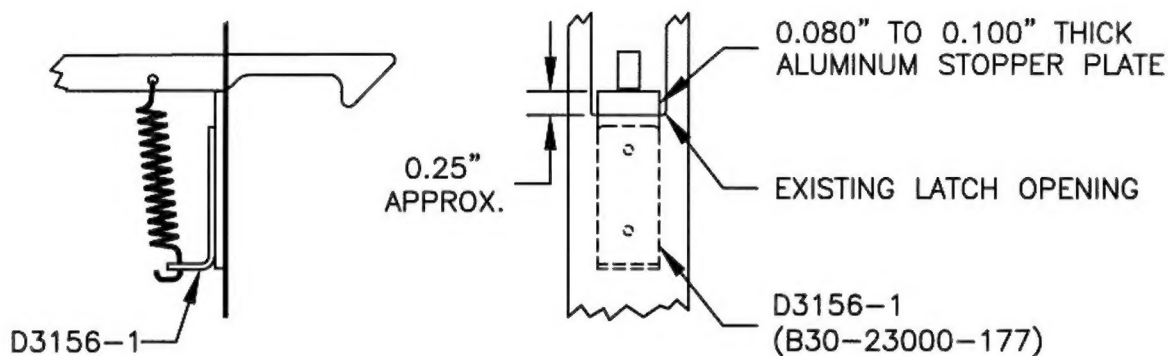
TO AMEND B04-73001 REV. B
B30-23000 REV. F
IIN-D412-694 REV. A
REF. FAA STC: SH8625SW

THE FOLLOWING MODIFICATIONS ARE ACCEPTABLE:

- 1) REPLACE D3109-041/-042 (REF. PREMIER P/N B30-23000-109/-110) WITH BHT P/N 412-030-304-105/-106 MODIFIED AS FOLLOWS.



- 2) IT IS ACCEPTABLE TO INSTALL AN ALUMINUM STOPPER PLATE UNDERNEATH B3156-1 BRACKET (REF. PREMIER P/N B30-23000-177) TO REDUCE LATCH OPENING AND IMPROVE LATCHING OPERATION OF DOOR.



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